

# HumiTherm GD 96

'Temperature + RH' Controller  
with Graphic Display

# Operation Manual

This brief manual is primarily meant for quick reference to wiring connections and parameter searching. For more details on operation and application; please log on to [www.ppiindia.net](http://www.ppiindia.net)

**PPI**

101, Diamond Industrial Estate, Navghar,  
Vasai Road (E), Dist. Palghar - 401 210.  
Sales : 8208199048 / 8208141446  
Support : 07498799226 / 08767395333  
E: [sales@ppiindia.net](mailto:sales@ppiindia.net), [support@ppiindia.net](mailto:support@ppiindia.net)

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OPERATOR PAGE PARAMETERS	
Parameters	Settings (Default Value)
Temp Set Value >>	SP Low Limit to SP High Limit for Temperature (Default : 25.0)
RH Set Value >>	SP Low Limit to SP High Limit for RH (Default : 60.0)
Temp LO Deviation >> (Available only if Temp. Low Deviation Alarm is Enabled)	0.2 to 99.9 (Default : 2.0)
Temp HI Deviation >> (Available only if Temp. High Deviation Alarm is Enabled)	0.2 to 99.9 (Default : 2.0)
RH LO Deviation >> (Available only if RH Low Deviation Alarm is Enabled)	0.2 to 99.9 (Default : 2.0)
RH HI Deviation >> (Available only if RH High Deviation Alarm is Enabled)	0.2 to 99.9 (Default : 2.0)
Change Password >>	No Yes (Default : No)
New Password >>	0 to 3000 (Default : 0)

SUPERVISORY > SERIAL COMM	
Parameters	Settings (Default Value)
Device ID >>	1 to 127 (Default : 1)
Baud Rate >>	9600 19200 38400 (Default : 9600)
Parity >>	None Even Odd (Default : Even)
Serial Write >>	No Yes (Default : Yes)

SUPERVISORY > PV OFFSET	
Parameters	Settings (Default Value)
Temp Zero Offset >>	-50.0 to 50.0 (Default : 0.0)
RH Zero Offset >>	-50.0 to 50.0 (Default : 0.0)

SUPERVISORY > TEMPERATURE / RH ALARM ENABLE	
Parameters	Settings (Default Value)
Temp Low Alarm >> Temp High Alarm >>	Disable Enable (Default : Enable)
RH Low Alarm >> RH High Alarm >>	Disable Enable (Default : Enable)

SUPERVISORY > PASSWORD	
Parameters	Settings (Default Value)
Change Password >>	No Yes (Default : No)
New Password >>	0 to 3000 (Default : 123)

SUPERVISORY > EXIT	
Parameters	Settings (Default Value)
Exit Setup Mode >>	Yes No (Default : No)

FACTORY > TEMPERATURE > ALARM	
Parameters	Settings (Default Value)
Hysteresis >>	0.1 to 99.9 (Default : 0.2)
Inhibit >>	No Yes (Default : No)

FACTORY > TEMPERATURE > CONTROL	
Parameters	Settings (Default Value)
Tune >>	No Yes (Default : No)
Setpoint LO Limit >>	0.0 to Setpoint HI Limit (Default : 10.0)
Setpoint HI Limit >>	Setpoint LO Limit to 99.9 (Default : 99.9)

CONTROL ZONES : DUAL	
Parameters	Settings (Default Value)
CZ Prop Band >>	0.1 to 999.9 (Default : 50.0)
CZ Integral Time >>	0 to 3600 Sec (Default : 100 Sec)
CZ Derivative Time >>	0 to 600 Sec (Default : 16 Sec)
HZ Prop Band >>	0.1 to 999.9 (Default : 50.0)
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HZ Derivative Time >>	0 to 600 Sec (Default : 16 Sec)
Cycle Time >>	0.5 to 100.0 Sec (Default : 10.0 Sec)

CONTROL ZONES : SINGLE	
Parameters	Settings (Default Value)
Proportional Band >>	0.1 to 999.9 (Default : 50.0)
Integral Time >>	0 to 3600 Sec (Default : 100 Sec)
Derivative Time >>	0 to 600 Sec (Default : 16 Sec)
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FACTORY > TEMPERATURE > SENSOR INPUT													
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Input Type >>	RTD Pt100 0-20mA 4-20mA 0-5V 0-10V 1-5V (Default : RTD Pt100)												
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Parameters	Settings (Default Value)
Hysteresis >>	0.1 to 99.9 (Default : 0.2)
Inhibit >>	No Yes (Default : No)

FACTORY > HUMIDITY (RH) > CONTROL	
Parameters	Settings (Default Value)
Tune >>	No Yes (Default : No)
Setpoint LO Limit >>	0.0 to Setpoint HI Limit (Default : 10.0)
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FACTORY > COMPRESSOR	
Control Strategy : Heat + Cool	
Parameters	Settings (Default Value)
COMPRESSOR STRATEGY >>	CONT. OFF CONT. ON SP BASED PV BASED (Default : CONT. ON)
CONT. ON	SP BASED PV BASED
Time Delay (sec) >> (Default : 200 Sec)	0 to 1000 Sec (Default : 200 Sec)
Boundary Set Value >> (Default : 45.0)	0.0 to 100.0 (Default : 45.0)
Compressor SP >> (Default : 2.0)	0.0 to 100.0 (Default : 2.0)
Control Zones >> SINGLE DUAL (Default : SINGLE)	Hysteresis >> 0.1 to 99.9 (Default : 2.0)
Time Delay (sec) >> (Default : 200 Sec)	0 to 1000 Sec (Default : 200 Sec)

FACTORY > BOILER WATER LEVEL	
Parameters	Settings (Default Value)
Enable >>	No Yes (Default : No)
Water Level Strategy >>	Single Switch Dual Switch LO-HI Dual Switch LO-VLO (Default : Single Switch)
Switch-1 Logic >>	Open : Water LO Close : Water LO (Default : Close : Water LO)
Switch-2 Logic >>	Open : Water HI Close : Water HI (Default : Close : Water HI) OR Open : Water VLO Close : Water VLO (Default : Close : Water VLO)

FACTORY > DOOR OPEN	
Parameters	Settings (Default Value)
Enable >>	No Yes (Default : No)
Switch Logic >>	Open : Door Open Close : Door Open (Default : Close : Door Open)
Door Alarm Dly (sec) >>	0 to 1000 Sec (Default : 60 Sec)

FACTORY > FACTORY DEFAULT	
Parameters	Settings (Default Value)
Set To Default >>	No Yes (Default : No)

FACTORY > PASSWORD	
Parameters	Settings (Default Value)
Change Password >>	No Yes (Default : No)
New Password >>	0 to 3000 (Default : 321)

FACTORY > EXIT	
Parameters	Settings (Default Value)
Exit Setup Mode >>	No Yes (Default : No)

FACTORY > EXIT	
Parameters	Settings (Default Value)
Exit Setup Mode >>	No Yes (Default : No)

**FRONT LAYOUT**

**FRONT PANEL KEY**

**KEYS OPERATION**

Symbol	Key	Function (in Set-up Mode)
[Enter]	PAGE	Press to enter or exit set-up mode.
[Down Arrow]	DOWN	Press to decrease the parameter value. Pressing once decreases the value by one count; keeping pressed speeds up the change.
[Up Arrow]	UP	Press to increase the parameter value. Pressing once increases the value by one count; keeping pressed speeds up the change.
[Enter]	ENTER	Press to store the set parameter value and to scroll to the next parameter in setup mode. Can also be used as Alarm Acknowledgment in normal operation mode.

## Outer Dimension, Panel Cutout, Spacing & Electrical Connection

