PC-Based Device Setup Utility

UniSet

The All-in-One Setup Utility



Process Precision Instruments

Vasai Road (E), Dist. Palghar - 401210, Maharashtra, India

www.ppiindia.net

User Guide



Single / Dual Output Signal Isolators & Converters



Read Write	Read Write	- 1 +	1 🔃 СОРҮ
		r ALARM - 1	r ALARM - 2
Type 4 - 20 mA 🗸	Zero Offset 0.0	Type High V	Type Low ~
Units C V	Resolution 0.1 ~	Set Point 60.0 💌	Set Point 30.0
		Hysteresis 2.0	Hysteresis 2.0
DC SIGNAL	DC RANGE	Inhibit 🗹	Inhibit 🔽
High 20.00 🚖	High 100.0 🜩	ALARM - 3	ALARM - 4
		Type High ~	Type Low 🗸
CLIPPING		Set Point 70.0 🜲	Set Point 25.0
Low Clip 🗹	High Clip 🗹	Hysteresis 2.0 🜲	Hysteresis 2.0
Low Clip Value 0.0 🜩	High Clip Value 100.0	Inhibit	Inhibit 🗌



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Section 1 OVERVIEW

The **UniSet : The All-In-One Setup Utility** is a free Windows-based utility designed to simplify the setup, configuration, and real-time monitoring of PPI's range of **MODBUS RTU**-based products. It supports both **Serial I/O Modules** (analog/digital input/output devices) and **Signal Converters / Isolators** (SIG series), offering a unified interface for managing diverse devices from a single application.

Whether you're configuring I/O parameters, setting up alarms, or scaling input output signal levels, the tool eliminates the need for low-level MODBUS command programming, making configuration fast, accurate, and accessible to system integrators and engineers.

The **UniSet Configuration Tool** is available for **free download** from the **PPI website** and can be accessed from the **PRODUCTS** section.

To download and launch the tool:

1. Visit www.ppiindia.net and click on the **PRODUCTS** tab in the main navigation menu.



2. In the left-hand panel, scroll to UniSet : Device Setup Utility.





- 3. Two buttons will be visible under this section:
 - Software Click to download the configuration utility archive (IO-Module-Configuration-Tool.rar).
 - User Guide Click to download the PDF manual for reference.
- 4. After downloading the archive file:
 - Extract the contents into a folder (e.g., IO-Module-Configuration-Tool).
 - Open the folder and double-click on IO Module Configuration Tool.exe to launch the application.



Section 2 HOME SCREEN

UniSet The All-in-One Setup Utility	Device Com Port Off-Line Paramete On-Line Paramete	Configuration r Configuration er Configuration
Model AIMS Version AIMS-8U Version Features		is monitoring
Channel Universal (Thermocouples, RTD PTI00, mV, V, mA) Inputs A 16 Bit Sigma-Delta ADC (± 32,768 Counts) Automatic CJC for Thermocouple & LRC for RTD Inputs	Port Name CO	M1
User Settable Scalable Range for DC V/mV/mA Inputs 4 Programmable Soft Alarms for each Channel with LED Indicators	Parity Ev	en o

The Home Screen provides a simple and intuitive interface to begin configuring any supported product family.

- 1. In the SELECT DEVICE panel :
 - Use the Model dropdown to select the appropriate product family (e.g., AIMS, DIMS, AOMS, COMS, SIG).
 - Use the Version dropdown to select the specific model variant within the chosen family.
 - The Feature text block displays key specifications and highlights of the selected product.
- 2. Click the hyperlink "Click here" to optionally open the PDF-format User Manual corresponding to the selected model. This step is not mandatory and is intended for reference only-useful if you need detailed information on wiring, parameter descriptions, or device-specific configuration guidelines.
- 3. The SELECT TASK panel presents the following functional options:
 - Device Com Port Configuration: Set communication parameters (Slave ID, Baud Rate, Parity) by connecting the module in Configuration Mode.
 - Off-Line Parameter Configuration: Create and save configuration files without connecting to a device for backup or transfer.
 - **On-Line Parameter Configuration**: Read, edit, and write live configuration data to the connected module or save it to file. You can also reload a previously saved configuration file and write to the connected device.
 - On-Line PV / Status Monitoring: Monitor analog process values, alarms, or digital I/O states in real-time with the device connected. This option is available for Analog / Digital MODBUS Serial I/O modules only.
 - **On-Line I/O Calibration**: Calibrate SIG Series devices for analog inputs and analog outputs with the device connected. This option is available for SIG series Signal Converters / Isolators only.
- 4. The PC COM PORT panel is accessible during On-Line tasks and allows you to select the appropriate PC COM port and set Baud Rate, Parity, and Module ID to match the connected device. This option is available for Analog / Digital MODBUS Serial I/O modules only.

At the bottom right corner of the Home Screen, a **Next** button is provided. After selecting the desired task, click this button to open the corresponding configuration or monitoring window for the chosen product family.



Section 3 DEVICE COM PORT CONFIGURATION

•	Device Com Port Configurat	ion	×
		0001	
	SelectPortName	COMI	
	DEVICE COM PORT -		
	Slave ID	1	
	Parity	Even ~	
	Baud Rate	9600 bps ~	
		Read Write	;

This screen opens when the **Device Com Port Configuration** function is selected from the Home Screen. It allows users to read the current communication settings of the connected device and write new settings if required. Before proceeding, ensure that the device is set to **Configuration Mode** using its DIP switch settings.

To use this function:

- 1. In the **PC COM PORT** panel, choose the COM port to which the device is connected.
- 2. Click Read to view the current Slave ID, Parity, and Baud Rate settings in the DEVICE COM PORT panel.
- 3. Modify the communication parameters as needed and click **Write** to update the settings on the device.



Section 4 ON-LINE / OFF-LINE PARAMETER CONFIGURATION

This screen opens upon selecting either the **On-Line Parameter Configuration** or **Off-Line Parameter Configuration** option from the **SELECT TASK** panel on the Home Screen. It allows users to read/write device parameters from/to a file (both On-Line and Off-Line modes) or directly from/to the connected device (On-Line mode only). The screen layout and available settings vary depending on the selected product family.

4.1 AIMS / AIMS Plus / CIM / CIM Plus Family Devices

FILE OPERATION Read Write	Read Write	SELECT CHANNEL	COPY VALUES FROM CHANNEL
ANALOG INPUT		CALARM - 1	ALARM - 2
Type 0 - 10 V ~	Zero Offset 0	Type None ~	Type None V
Units C 🗸	Resolution 1 ~	Set Point 0	Set Point 0
		Hysteresis 2	Hysteresis 2
Low 0.00	Low 0	Inhibit	Inhibit
High 10.00 🜲	High 1000 🚖	ALARM - 3	ALARM - 4
		Type None V	Type None ~
CLIPPING		Set Point 0	Set Point 0
Low Clip	High Clip	Hysteresis 2	Hysteresis 2
Low Clip Value 0	High Clip Value 1000 🚖	lohihit	labibit

- 1. FILE OPERATION: Load or save parameter settings from/to a file using the Read and Write buttons.
- 2. DEVICE OPERATION (On-Line only): Read current parameters from the connected device or write new ones using the Read and Write buttons.
- 3. SELECT CHANNEL: Choose the desired channel number using the +/- buttons to view and configure individual channel parameters.
- 4. COPY VALUES FROM CHANNEL: Use this to replicate settings from one channel to another. For example, selecting Channel 2 and copying from Channel 1 will clone all parameters from Channel 1 to Channel 2.
- 5. Configure parameters using the available controls (dropdowns, numeric up/down fields, checkboxes).
- 6. After configuration, save settings to file and/or write to device as needed.
- 7. Click the X button (top-right) to return to the Home Screen.





4.2 DIMS Family Devices

FormDIMSParameters			
Read Write	Read Write	Input Type Dry Contact	Copy Channel 1 to All Channel Copy
DI - 1	DI - 2	DI - 3	۲ DI - 4
Filter Time 10	Filter Time 10 보	Filter Time 10 🜩	Filter Time 10
DI - 5	DI - 6	DI - 7	[DI - 8
Filter Time 10	Filter Time 10 🗢	Filter Time 10 🜩	Filter Time 10 🖨
DI - 9	DI - 10	DI - 11	[DI - 12
Filter Time 10	Filter Time 10 🚖	Filter Time 10 🖨	Filter Time 10 🚖
DI - 13	DI - 14	DI - 15	DI - 16
Filter Time 10 🛓	Filter Time 10 🚖	Filter Time 10 🚖	Filter Time 10 🖨

- 1. FILE OPERATION: Load or save parameter settings from/to a file using the Read and Write buttons.
- 2. DEVICE OPERATION (On-Line only): Read current parameters from the connected device or write new ones using the Read and Write buttons.
- 3. All channels appear on a single screen. No separate channel selection is required.
- 4. Use available controls to adjust parameters for each channel.
- 5. To apply common settings across channels, configure DI-1 and click the **Copy** button.
- 6. After configuration, save settings to file and/or write to device as needed.
- 7. Click the X button (top-right) to return to the Home Screen.

4.3 AOMS Family Devices

FormAOMSParar	meters					_				
Read	Write	Read Write					Fail Safe Ti 10	me (Sec) C	opy Channel 1 to All Copy	Channels
AO - 1		A0 - 2			AD - 3			AD - 4		
Туре	0 - 10V	✓ Туре	0 - 10V	~	Туре	0 - 10V	~	Туре	0 - 10V	~
Range Low	0	Range Low	0	\$	Range Low	0	\$	Range Low	0	\$
Range High	1000	Range High	1000	-	Range High	1000	*	Range High	1000	•
Fail Safe		Fail Safe			Fail Safe-			Fail Safe-		
Enable		Enable			Enable			Enable		
Counts	0	Counts	0	۲	Counts	0	•	Counts	0	\$
AO - 5		AO - 6			AD - 7			AD - 8		
Туре	0 - 10V	✓ Type	0 - 10V	~	Туре	0 - 10V	~	Туре	0 - 10V	~
Range Low	0	Range Low	0	*	Range Low	0	\$	Range Low	0	-
Range High	1000	Range High	1000	-	Range High	1000	٢	Range High	1000	٢
Fail Safe		Fail Safe			Fail Safe-			Fail Safe-		
Enable		Enable			Enable			Enable		
Counts	0 🗘	Counts	0	+	Counts	0	+	Counts	0	-

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- 1. FILE OPERATION: Load or save parameter settings from/to a file using the Read and Write buttons.
- 2. DEVICE OPERATION (On-Line only): Read current parameters from the connected device or write new ones using the Read and Write buttons.
- 3. All channels appear on a single screen. No separate channel selection is required.
- 4. Use available controls to adjust parameters for each channel.
- 5. To apply common settings across channels, configure AO-1 and click the Copy button.
- 6. After configuration, save settings to file and/or write to device as needed.
- 7. Click the **X** button (top-right) to return to the Home Screen.

4.4 DOMS Family Devices

8			×
FILE OPERATION Read Write	Read Write	Fail Safe Time (Sec) Copy Channel 1 to All Channels Copy
r DO - 1	r DO - 2	r DO - 3	r DO - 4
Output Type On-Off ~	Output Type On-Off ~	Output Type On-Off ~	Output Type On-Off ~
Pulse ON Time (x 10 mS) 10 🜲	Pulse ON Time (x 10 mS)	Pulse ON Time (x 10 mS) 10 🛓	Pulse ON Time (x 10 mS)
Pulse OFF Time (x 10 mS)	Pulse OFF Time (x 10 mS) 10 🔹	Pulse OFF Time (x 10 mS)	Pulse OFF Time (x 10 mS)
Fail Safe Enable Status ON OFF	Fail Safe	Fail Safe	Fail Safe Enable Status ON OFF
DO - 5-	DO - 6	DO - 7	DO - 8
Output Type On-Off ~	Output Type On-Off ~	Output Type On-Off ~	Output Type On-Off ~
Pulse ON Time (x 10 mS) 10 🗘	Pulse ON Time (x 10 mS) 10 🔹	Pulse ON Time (x 10 mS)	Pulse ON Time (x 10 mS) 10 🔹
Pulse OFF Time (x 10 mS)	Pulse OFF Time (x 10 mS) 10 🜲	Pulse OFF Time (x 10 mS)	Pulse OFF Time (x 10 mS)
Fail Safe	Fail Safe	Fail Safe	Fail Safe
PREVIOUS			C NEXT

- 1. FILE OPERATION: Load or save parameter settings from/to a file using the Read and Write buttons.
- 2. **DEVICE OPERATION** (*On-Line only*): Read current parameters from the connected device or write new ones using the **Read** and **Write** buttons.
- 3. 8-channel models show all parameters on one screen. For 12 and 16-channel versions, use **NEXT** and **PREVIOUS** buttons to navigate between pages.
- 4. Use available controls to adjust parameters for each channel.
- 5. Use the **Copy** function after configuring DO-1 to replicate values across channels.
- 6. After configuration, save settings to file and/or write to device as needed.
- 7. Click the **X** button (top-right) to return to the Home Screen.





4.5 COMS2288 (COMS Family Devices)

COMS-2288 : D	Default Parameter Value	5								
ILE OPERATION Read	Write	Read	Write						Fail Safe	Time (Sec
Al - 1	alog Outputs Digital Inpr	ts Digital Output	ts		Al - 2					
Type 0-1	10 V ~	Zero Offs	set 0	÷	Type 0 - 10	ov ~	·]	Zero Offs	set C	÷
Units C		Resolutio	n 1	~	Units °C	~		Resolutio	n 1	~
Low	0.00	Low	0	÷	Low	0.00	÷	Low	0	-
High	10.00	High	1000	÷	High	10.00	÷	High	1000	÷
CLIPPING -					CLIPPING -					
Low Clip		High Clip			Low Clip			High Clip		
Low Clip Va	alue 0 🔹	High Clip Value	1000	*	Low Clip Va	lue 0	A V	High Clip Value	1000	×
ALARM - 1		ALARM - 2			ALARM - 1			ALARM - 2		
Туре	None ~	Туре	None	~	Туре	None	~	Туре	None	~
Set Point	0	Set Point	0	×	Set Point	0	×	Set Point	0	×
Hysteresis	2	Hysteresis	2	* *	Hysteresis	2	*	Hysteresis	2	* *
Inhibit		Inhibit			Inhibit			Inhibit		
ALARM - 3 -		ALARM - 4			ALARM - 3-			ALARM - 4		
Туре	None ~	Туре	None	~	Туре	None	~	Туре	None	~
Set Point	0	Set Point	0	×	Set Point	0	×	Set Point	0	*
Hysteresis	2 📫	Hysteresis	2	*	Hysteresis	2	*	Hysteresis	2	*

- 1. FILE OPERATION: Load or save parameter settings from/to a file using the Read and Write buttons.
- 2. **DEVICE OPERATION** (*On-Line only*): Read current parameters from the connected device or write new ones using the **Read** and **Write** buttons.
- 3. COMS2288 is a combo module comprising 2 analog inputs, 2 analog outputs, 8 digital inputs, and 8 digital outputs.
- 4. The screen provides four tabs: Analog Inputs, Analog Outputs, Digital Inputs, and Digital Outputs.
- 5. Each tab displays all respective channels:
 - Analog Inputs: 2 channels
 - · Analog Outputs: 2 channels
 - · Digital Inputs: 8 channels
 - Digital Outputs: 8 channels
- 6. Use available controls to configure parameters for each I/O channel.
- 7. After configuration, save settings to file and/or write to device as needed.
- 8. Click the X button (top-right) to return to the Home Screen.





4.6 COMS40C4 (COMS Family Devices)

E OPERATION -		EVICE OPERATION					
Read	Write	Read Write					
log Inputs Digita	Inputs Digital Outputs		_				
		Select Chann	nel - 1 +	•			
Al - 1			ALARM - 1		ALARM - 2 -		
Type 0 - 1	V ~	Zero Offset 0	÷ Туре	None	✓ Туре	None	~
Units C		Resolution 1	Set Point	0	Set Point	0	-
F DC SIGNAL -		DC RANGE	Hysteresis	2	Hysteresis	2	\$
Low	0.00	Low 0	Inhbit		Inhibit		
High	10.00	High 1000	ALARM - 3 -		ALARM - 4 -		
			Туре	None	✓ Type	None	~
CLIPPING -			Set Point	0	Set Point	0	\$
Low Clip		High Clip	Hysteresis	2	+ Hysteresis	2	-
Low Cho Va	ue 0 🌲	High Clip Value 1000	÷				

- 1. FILE OPERATION: Load or save parameter settings from/to a file using the Read and Write buttons.
- 2. DEVICE OPERATION (On-Line only): Read current parameters from the connected device or write new ones using the Read and Write buttons.
- 3. COMS40C4 is a combo module comprising 4 analog inputs, 12 digital inputs, and 4 digital outputs.
- 4. The screen provides three tabs: Analog Inputs, Digital Inputs, and Digital Outputs.
- 5. Each tab displays all respective channels:
 - Analog Inputs: 4 channels
 - Digital Inputs: 12 channels
 - · Digital Outputs: 4 channels
- 6. Use available controls to configure parameters for each I/O channel.
- 7. After configuration, save settings to file and/or write to device as needed.
- 8. Click the X button (top-right) to return to the Home Screen.

4.7 SIG Family Devices

💀 SIG-352T : Default Parameter Value	es X
Read Write	Read Write
ANALOG INPUT	
Type K Type TC 🗸	Zero Offset (°C) 0.0
Range Low (°C) -200.0 🚖	Filter (Seconds)
Range High (°C) 1376.0 🜩	
ANALOG OUTPUT-1	ANALOG OUTPUT-2
Type 0 - 10 V ~	Type 0 - 10 V ~
Signal Low (0.000	Signal Low 0.000
Signal High 10.000 🚖	Signal High 10.000 ≑
Bumout Protection Downscale ~	Burnout Protection Downscale 🗸
MONITORING	
Process Value 28.1	Ambient 28.1

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- 1. FILE OPERATION: Load or save parameter settings from/to a file using the Read and Write buttons.
- 2. **DEVICE OPERATION** (*On-Line only*): Read current parameters from the connected device or write new ones using the **Read** and **Write** buttons.
- 3. The screen contains three configuration panels: **ANALOG INPUT**, **ANALOG OUTPUT-1**, and **ANALOG OUTPUT-2**. The third panel appears only on models with dual analog outputs (e.g., SIG352D, SIG352T).
- 4. Configure input type, input scaling, output type, and output scaling using the provided controls.
- 5. A **MONITORING panel** at the bottom displays the scaled Process Value (PV) to verify input scaling. On SIG351T and SIG352T models, it also shows the **Ambient Temperature** measured via the Cold Junction Compensation (CJC) circuit. This panel is available only in On-Line mode.
- 6. After configuration, save settings to file and/or write to device as needed.
- 7. Click the X button (top-right) to return to the Home Screen.



Section 5 ON-LINE PV / STATUS MONITORING

This screen opens upon selecting the **On-Line PV / Status Monitoring** option from the **SELECT TASK** panel on the Home Screen. It enables users to monitor real-time **process values**, **alarms**, and **digital I/O statuses** from the connected device. The screen layout and functionality vary depending on the selected product family.

In addition to real-time process monitoring, this screen can be used to test output functionality. For **analog output modules**, users can send scaled counts to observe the corresponding voltage or current response. For **digital output modules**, commands can be issued to toggle the ON/OFF state of individual outputs.

The PV / Status Monitoring screen is a valuable diagnostic and commissioning tool for verifying the operational health and behaviour of PPI I/O modules. It also provides a quick and interactive way to validate the module's performance in real-world conditions before field deployment or system integration.

IMS Plus-8U				27-03-202	25 17:49:0
Channel Name	PV	ALARM-1	ALARM-2	ALARM-3	ALARM-4
Chan-1	10.01	٥	0	0	0
Chan-2	20.01	0	0	0	0
Chan-3	30.01	0	0	0	0
Chan-4	40.01	0	0	0	0
Chan-5	50.01	0	٥	0	0
Chan-6	60.01	0	0	0	0
Chan-7	70.01	0	0	0	0
Chan-8	80.01	0	0	0	0

5.1 AIMS / AIMS Plus / CIM / CIM Plus Family Devices

- 1. Displays measured and scaled **Process Values (PV)** along with alarm statuses in a tabular format.
- 2. The number of channels and available alarms vary by model.
- 3. PVs are displayed with the configured decimal resolution.
- 4. Active alarms are indicated with flashing red bulbs.
- 5. PV and alarm statuses are updated once per second.

5.2 DIMS Family Devices

DIMS-16			16-05-2024 17:23:2
		Ackr	owledge Latch ACK
Digital Input	Current Status	Latch Low Status	Latch High Status
DI-1	0	O	•
DI-2	0	•	0
DI-3	9	O	O
DI-4	0	O	•
DI-5	0	0	0
DI-6	0	•	0
DI-7	0	O	O
DI-8	0	•	•
DI-9	0	•	•
DI-10	0	•	0
DI-11	9	•	•
DI-12	0	0	0
DI-13	0	•	•
DI-14	0	•	•
DI-15	0	O	•
DI-16	0	0	0

- 1. Displays the real-time high/low status, latched low, and latched high status for each digital input channel.
- 2. Channel count varies by device variant.
- 3. Logic HIGH = Red bulb (ON); Logic LOW = Gray bulb (OFF).
- 4. Latched statuses include a checkbox to acknowledge/reset them.
- 5. Status values refresh every one second.

5.3 AOMS Family Devices

💀 FormAOMSMonitor	-		<
AOMS	15-05-2024	12:00:51	
		Write	
AOs			
AO1 - Counts	40	•	
AO2 - Counts	25	•	
AO3 - Counts	1000	* *	
AO4 - Counts	550	* *	
AO5 - Counts	675	* *	
AO6 - Counts	800	-	
AO7 - Counts	990	-	
AO8 - Counts	501	-	





- 1. Each analog output channel has a numeric up-down control to set the scaled output count.
- 2. The values are transmitted to the connected device every one second.
- 3. The module outputs the corresponding voltage or current signal at the output terminals.

5.4 DOMS Family Devices

💀 PV / Status Monitoring							×
DOMS-816R (16CH)				1	5-04-2025 11	1:33:54	
00 - 1	DO - 2	OFF	DO - 3-	O OFF	DO - 4 ON	⊖ of	F
00 - 5 0 0N	DO - 6-	O OFF	DO - 7-	O OFF	DO - 8	⊖ of	F
00 - 9 ON OFF	DO - 10	O OFF	DO - 11	O OFF	00 - 12 ON	⊖ of	F
00 - 13 ON OFF	DO - 14	O OFF	DO - 15	O OFF	00 - 16	⊖ of	F
				Raed		Vrite	

- 1. Each digital output has a pair of ON/OFF radio buttons to control its status.
- 2. The selected states are written to the device every one second.
- 3. The device updates the output status to match the selected command.

5.5 COMS2288 (COMS Family Devices)

	Process Status X								
C	COMS228	8					06-07-2	2024 14:36:4	9
	Analog Inputs	Analog Out	puts	Digital Inputs	Digital Outputs				
	Channel N	lame		PV	ALARM-1	ALARM-2	ALARM-3	ALARM-4	
	Char	n-1		33.9	0	0	0	0	
	Char	n-2		31.6	0	0	0	0	

- 1. COMS2288 is a combo module comprising 2 analog inputs, 2 analog outputs, 8 digital inputs, and 8 digital outputs.
- 2. The screen provides four tabs: Analog Inputs, Analog Outputs, Digital Inputs, and Digital Outputs.

3. Analog Inputs Tab

- Displays measured and scaled Process Values (PV) along with alarm statuses in a tabular format.
- PVs are displayed with the configured decimal resolution.
- · Active alarms are indicated with flashing red bulbs.
- PV and alarm statuses are updated once per second.



4. Analog Outputs Tab

- Each analog output channel has a numeric up-down control to set the scaled output count.
- The values are transmitted to the connected device every one second.
- The module outputs the corresponding voltage or current signal at the output terminals.

5. Digital Inputs Tab

- Displays the real-time high/low status, latched low, and latched high status for each digital input channel.
- Logic HIGH = Red bulb (ON); Logic LOW = Gray bulb (OFF).
- Latched statuses include a checkbox to acknowledge/reset them.
- Status values refresh every one second.

6. Digital Outputs Tab

- Each digital output has a pair of **ON/OFF radio buttons** to control its status.
- The selected states are written to the device every one second.
- The device updates the output status to match the selected command.

5.6 COMS40C4 (COMS Family Devices)

Process State	JS					
OMS40C	4				15-07-20	024 15:16:
nalog Inputs	Digital Inputs	Digital Outputs				
Channel N	ame	PV	ALARM-1	ALARM-2	ALARM-3	ALARM-4
Chan	-1	-1.4	٥	0	0	0
Chan	-2	-1.5	٥	0	0	0
Chan	-3	60.4	0	0	0	٥
Chan	-4	44.1	0	0	0	0

- 1. COMS40C4 is a combo module comprising 4 analog inputs, 12 digital inputs, and 4 digital outputs.
- 2. The screen provides three tabs: Analog Inputs, Digital Inputs, and Digital Outputs.

3. Analog Inputs Tab

- · Displays measured and scaled Process Values (PV) along with alarm statuses in a tabular format.
- PVs are displayed with the configured decimal resolution.
- Active alarms are indicated with flashing red bulbs.
- PV and alarm statuses are updated once per second.

4. Digital Inputs Tab

- Displays the real-time high/low status, latched low, and latched high status for each digital input channel.
- Logic HIGH = Red bulb (ON); Logic LOW = Gray bulb (OFF).
- Latched statuses include a checkbox to acknowledge/reset them.
- Status values refresh every one second.

5. Digital Outputs Tab

- Each digital output has a pair of ON/OFF radio buttons to control its status.
- The selected states are written to the device every one second.
- The device updates the output status to match the selected command.



Section 6 ON-LINE I/O CALIBRATION

This screen opens upon selecting the **On-Line I/O Calibration** option from the **SELECT TASK** panel on the Home Screen. It is specifically available for **SIG series devices** and allows users to calibrate analog inputs, analog outputs, and ambient temperature sensing - depending on the model variant.

▲ Important

Calibration should only be performed by trained personnel using certified voltage/current sources and precision measuring instruments in a laboratory environment.

The tool includes a **Factory Regain** feature to restore original factory calibration values. This is useful in case of errors or undesired changes made during calibration.

This interface provides a structured and guided environment for achieving precise I/O calibration in SIG devices, ensuring optimal field performance and accuracy.

IG-352T			11-04-2025	17.28
			11 01 2020	17.20.
	Enter 'Password' for Calibration	n Mode		
Options-	Analog Input	Analog Outpu	t	
Enter Calibration Password	Type Themocouple (0 - 80 mV) 🗸	Select	Output-1	~
ОК	Low Counts	Type	0 - 10 V	~
Select Input	ОК	1,1,00		
input o		Low Counts	0	Ŧ
Start Calibration	Ambient			OK
	ADC Counts			
Eastern Pagain				

Calibration Workflow

1. Enter Password:

Calibration mode is protected to prevent unauthorized access. To begin, enter the password 4444.

2. Step-by-Step Guidance

A text panel located above the calibration interface displays live instructions, guiding the user through each step of the process in red-highlighted text.

3. CALIBRATION Panel

This main panel includes sub-panels that appear dynamically based on the selected calibration mode:

- Options
- Analog Input
- Ambient
- Analog Output



4. Options Panel

Used to enter the calibration password, select the calibration type (Input / Output / Ambient), initiate or stop calibration, and restore factory defaults.

5. Analog Input Calibration

- Accessible upon selecting Input in the Options panel.
- Allows input type selection and 2-point calibration:
 - > Low Counts (Zero Calibration)
 - > High Counts (Span Calibration)

6. Analog Output Calibration

- Accessible when **Output** is selected.
- Supports channel selection (Output-1 or Output-2) and output type (e.g., 0–10V, 4–20mA).
- Involves two-point calibration:
 - Low Counts (e.g., 0V, 4mA)
 - > **High Counts** (e.g., 10V, 20mA)

7. Ambient Temperature Calibration

- Used for calibrating the onboard ambient temperature sensor (for CJC in thermocouple models).
- A single-step calibration where the user inputs the current ambient temperature.



Section 7 VERSION HISTORY

Version	Release Date	Remark
1.1	01/04/2025	

Process Precision Instruments (An ISO 9001 : 2008 Company)

🖗 101, Diamond Industrial Estate, Navghar, Vasai Road (E), Dist. Palghar - 401210, Maharashtra, India

Sales: 8208199048 / 8208141446 Support: 07498799226 / 08767395333

 \bowtie sales@ppiindia.net $\langle h_{j} \rangle$ www.ppiindia.net

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