

# DIMS 816R

8 / 16 Channel Digital Input Modules  
MODBUS over RS485 Serial Interface

# Operation Manual

This brief manual is primarily meant for quick reference to wiring connections and parameter searching. For more details on operation and application; please log on to [www.ppiindia.net](http://www.ppiindia.net)

**PPI**

101, Diamond Industrial Estate, Navghar,  
Vasai Road (E), Dist. Palghar - 401 210.  
Sales : 8208199048 / 8208141446  
Support : 07498799226 / 08767395333  
E: [sales@ppiindia.net](mailto:sales@ppiindia.net), [support@ppiindia.net](mailto:support@ppiindia.net)

Dec 2024

Modbus Data Type	MODBUS Address	Values						
<b>1. Select Digital Input Type</b> <i>Configuration Parameter (Stored in Non-Volatile memory)</i>								
Holding Register Function Code (0x06 & 0x10)	1598	<table border="1"> <thead> <tr> <th>Value</th> <th>DI Type</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Dry (Potential-Free) Open / Close Contact or Open Drain / Collector (Sink)</td> </tr> <tr> <td>1</td> <td>Wet Open / Close Contact or Voltage Level</td> </tr> </tbody> </table> <p>Default : Dry (Potential-Free) Open / Close Contact or Open Drain / Collector (Sink)</p>	Value	DI Type	0	Dry (Potential-Free) Open / Close Contact or Open Drain / Collector (Sink)	1	Wet Open / Close Contact or Voltage Level
Value	DI Type							
0	Dry (Potential-Free) Open / Close Contact or Open Drain / Collector (Sink)							
1	Wet Open / Close Contact or Voltage Level							
Coils Function Code (0x05 & 0x0F)	149	<table border="1"> <thead> <tr> <th>Coil</th> <th>DI Type</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Dry (Potential-Free) Open / Close Contact or Open Drain / Collector (Sink)</td> </tr> <tr> <td>1</td> <td>Wet Open / Close Contact or Voltage Level</td> </tr> </tbody> </table> <p>Default : Dry (Potential-Free) Open / Close Contact or Open Drain / Collector (Sink)</p>	Coil	DI Type	0	Dry (Potential-Free) Open / Close Contact or Open Drain / Collector (Sink)	1	Wet Open / Close Contact or Voltage Level
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0	Dry (Potential-Free) Open / Close Contact or Open Drain / Collector (Sink)							
1	Wet Open / Close Contact or Voltage Level							
<b>2. Instantaneous Digital Input Status (Read-Only Parameters)</b> <i>Run Time Parameter (Read Only)</i>								
Bit-Mapped Input or Holding Register Function Code (0x03 or 0x04)	1	<p>8 Ch : Bits 8 to 15 are unused - ignore</p> <table border="1"> <thead> <tr> <th>Bit Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Contact Open / Logic Low</td> </tr> <tr> <td>1</td> <td>Contact Close / Logic High</td> </tr> </tbody> </table>	Bit Value	DI Status	0	Contact Open / Logic Low	1	Contact Close / Logic High
Bit Value	DI Status							
0	Contact Open / Logic Low							
1	Contact Close / Logic High							
Discrete Input (Coils) Function Code (0x01 & 0x02)	1 to 8 (8 Channel)  1 to 16 (16 Channel)	<table border="1"> <thead> <tr> <th>Coil Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Contact Open / Logic Low</td> </tr> <tr> <td>1</td> <td>Contact Close / Logic High</td> </tr> </tbody> </table>	Coil Value	DI Status	0	Contact Open / Logic Low	1	Contact Close / Logic High
Coil Value	DI Status							
0	Contact Open / Logic Low							
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<b>3 (a). Low-to-High Latched Digital Input Status (Read-Only Parameters)</b> <i>Run Time Parameter (Read Only)</i>								
Bit-Mapped Input or Holding Register Function Code (0x03 or 0x04)	2	<p>8 Ch : Bits 8 to 15 are unused - ignore</p> <table border="1"> <thead> <tr> <th>Bit Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>No 'Low-to-High' Transition Detected</td> </tr> <tr> <td>1</td> <td>'Low-to-High' Transition Detected</td> </tr> </tbody> </table>	Bit Value	DI Status	0	No 'Low-to-High' Transition Detected	1	'Low-to-High' Transition Detected
Bit Value	DI Status							
0	No 'Low-to-High' Transition Detected							
1	'Low-to-High' Transition Detected							
Discrete Input (Coils) Function Code (0x01 & 0x02)	17 to 24 (8 Channel)  17 to 32 (16 Channel)	<table border="1"> <thead> <tr> <th>Coil Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>No 'Low-to-High' Transition Detected</td> </tr> <tr> <td>1</td> <td>'Low-to-High' Transition Detected</td> </tr> </tbody> </table>	Coil Value	DI Status	0	No 'Low-to-High' Transition Detected	1	'Low-to-High' Transition Detected
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Modbus Data Type	MODBUS Address	Values						
<b>3 (b). Low-to-High Acknowledge Command</b> <i>Run Time Parameter (Not Stored in non-volatile memory)</i>								
Bit-Mapped Holding Register Function Code (0x06 & 0x10)	102	<p>8 Ch : Bits 8 to 15 are unused - ignore</p> <table border="1"> <thead> <tr> <th>Bit Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>No Effect</td> </tr> <tr> <td>1</td> <td>'Low-to-High' Status Cleared</td> </tr> </tbody> </table>	Bit Value	DI Status	0	No Effect	1	'Low-to-High' Status Cleared
Bit Value	DI Status							
0	No Effect							
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Coils Function Code (0x05 & 0x0F)	117 to 124 (8 Channel)  117 to 132 (16 Channel)	<table border="1"> <thead> <tr> <th>Coil Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>No Effect</td> </tr> <tr> <td>1</td> <td>'Low-to-High' Status Cleared</td> </tr> </tbody> </table>	Coil Value	DI Status	0	No Effect	1	'Low-to-High' Status Cleared
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<b>4 (a). High-to-Low Latched Digital Input Status (Read-Only Parameters)</b> <i>Run Time Parameter (Read Only)</i>								
Bit-Mapped Input or Holding Register Function Code (0x03 or 0x04)	3	<p>8 Ch : Bits 8 to 15 are unused - ignore</p> <table border="1"> <thead> <tr> <th>Bit Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>No 'High-to-Low' Transition Detected</td> </tr> <tr> <td>1</td> <td>'High-to-Low' Transition Detected</td> </tr> </tbody> </table>	Bit Value	DI Status	0	No 'High-to-Low' Transition Detected	1	'High-to-Low' Transition Detected
Bit Value	DI Status							
0	No 'High-to-Low' Transition Detected							
1	'High-to-Low' Transition Detected							
Discrete Input (Coils) Function Code (0x01 & 0x02)	33 to 40 (8 Channel)  33 to 48 (16 Channel)	<table border="1"> <thead> <tr> <th>Coil Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>No 'High-to-Low' Transition Detected</td> </tr> <tr> <td>1</td> <td>'High-to-Low' Transition Detected</td> </tr> </tbody> </table>	Coil Value	DI Status	0	No 'High-to-Low' Transition Detected	1	'High-to-Low' Transition Detected
Coil Value	DI Status							
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<b>4 (b). High-to-Low Acknowledge Command</b> <i>Run Time Parameter (Not Stored in non-volatile memory)</i>								
Bit-Mapped Holding Register Function Code (0x06 & 0x10)	103	<p>8 Ch : Bits 8 to 15 are unused - ignore</p> <table border="1"> <thead> <tr> <th>Bit Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>No Effect</td> </tr> <tr> <td>1</td> <td>'High-to-Low' Status Cleared</td> </tr> </tbody> </table>	Bit Value	DI Status	0	No Effect	1	'High-to-Low' Status Cleared
Bit Value	DI Status							
0	No Effect							
1	'High-to-Low' Status Cleared							
Coils Function Code (0x05 & 0x0F)	133 to 140 (8 Channel)  133 to 148 (16 Channel)	<table border="1"> <thead> <tr> <th>Coil Value</th> <th>DI Status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>No Effect</td> </tr> <tr> <td>1</td> <td>'High-to-Low' Status Cleared</td> </tr> </tbody> </table>	Coil Value	DI Status	0	No Effect	1	'High-to-Low' Status Cleared
Coil Value	DI Status							
0	No Effect							
1	'High-to-Low' Status Cleared							

Modbus Data Type	MODBUS Address	Values
<b>5. Digital Filter</b> <i>Configuration Parameter (Stored in Non-Volatile memory)</i>		
Holding Register Function Code (0x06 & 0x10)	11 to 18 (8 Channel)  11 to 26 (16 Channel)	1 to 30000 mSec (Default : 10 mSec)

**FRONT PANEL & CONFIGURATION MODE**

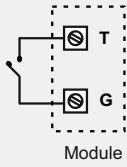
- POWER** : Device Power Status (ON : Device Powered)
- CPU STS** : Device CPU Status (Flashing : CPU Status OK)
- COMM** : Serial Comm. Status (RX Flashing : Receiving Query, TX Flashing : Responding Query)
- DI Status** : Channel-1 to Channel-16 Digital Input Status (OFF : Contact Open / Logic Low, ON : Contact Close / Logic High)
- CONFIG** : Slide Switch Set for Configuration Mode

**Configuration Mode**

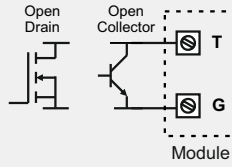
Switch Position	Down	Up
<b>Mode Indicator</b>	OFF	ON
<b>Operation Mode</b>	Normal	Configuration
<b>Communication Parameter Values</b>	User Set values for Module Slave ID, Baud Rate & Parity	Module Slave ID : 1 Baud Rate : 9600 Parity : None

## DIGITAL INPUT CHANNELS

### Dry Contact

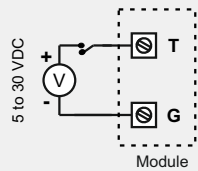


### Open Drain / Collector



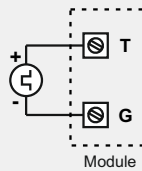
T = 1, 2, .....15, 16

### Wet Contact

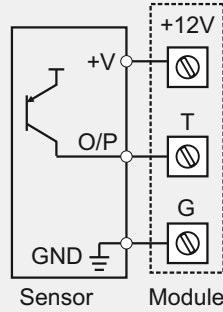


T = 1, 2, .....15, 16

### Voltage Level

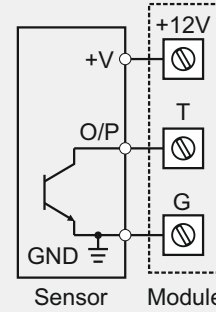


### PNP Input (12V Internal Sensor Excitation)

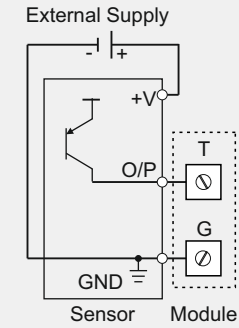


T = 1, 2, .....15, 16

### NPN Input (12V Internal Sensor Excitation)

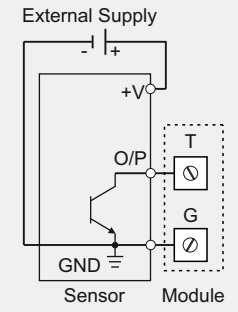


### PNP Input (5 to 30VDC External Sensor Excitation)

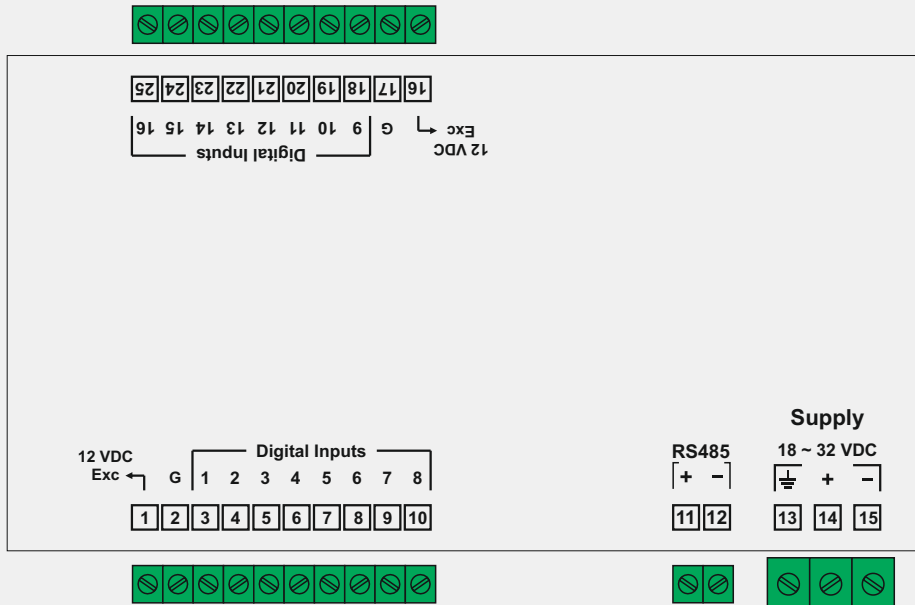


T = 1, 2, .....15, 16

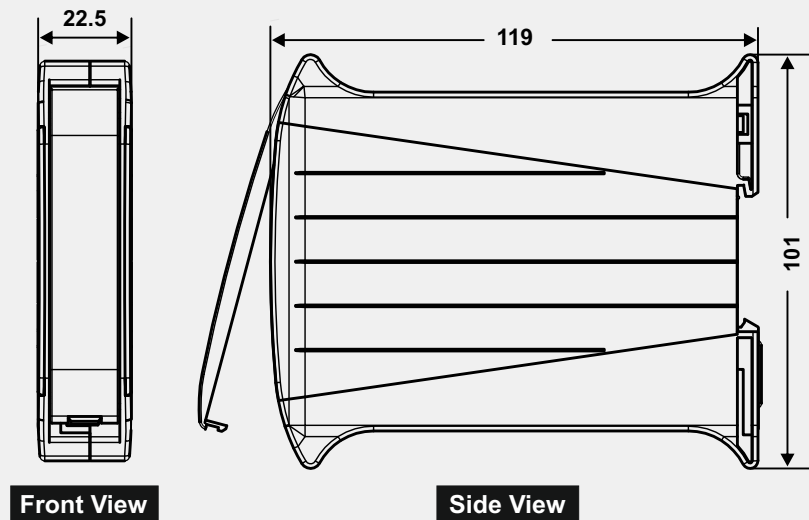
### NPN Input (5 to 30VDC External Sensor Excitation)



## ELECTRICAL CONNECTIONS



## OVERALL DIMENSION



All Dimensions are in mm

Width (W) : 22.5 mm, Height (H) : 101.0 mm, Depth (D) : 119.0 mm